Staff Summary Report



Council Meeting Date: 12-06-2007

Agenda Item Number: _____

- **SUBJECT:** Request to award one-year contracts with four, one-year renewal options to Recreation Design Concepts and Dave Bang Associates Inc. for drinking fountains, grills and bleachers.
- DOCUMENT NAME: 20071206fslg12 PURCHASES (1004-01)

SUPPORTING DOCS: No

- **COMMENTS:** (IFB #08-081) Total cost for this contract shall not exceed \$200,000 during the initial contract period.
- PREPARED BY: Lisa Goodman, CPPB, Procurement Officer, 480-350-8533
- **REVIEWED BY:** Michael Greene, CPM, Central Services Administrator, 480-350-8516

LEGAL REVIEW AS TO CONTRACT FORM ONL V:

- ONLY: N/A
- **FISCAL NOTE:** Sufficient funds have been appropriated in 6303009, 6302409, 6399729, 6725, and 6844 7511.
- **RECOMMENDATION:** Award the contract.
 - **ADDITIONAL INFO:** Four responses were received for Invitation for Bid (IFB) #08-081 for drinking fountains, grills and bleachers. An evaluation committee composed of Parks and Recreation and Procurement staff reviewed the responses according to the IFB. Flaghouse, Inc. is non-responsive to Item 6 for not including installation, set-up, or clean-up as specified. Highland Products Group is non-responsive to Items 3 and 4 for not providing specification sheets. Recreation Design Concepts is the lowest, responsive, and responsible bidder for Items 1, 2, and 3 and is recommended for award. Dave Bang Associates, Inc. is the lowest, responsive, and responsible bidder for Items 4, 5 and 6 and is recommended for award

Vendor's Bid Offer

It is REQUIRED that Bidder COMPLETE, SIGN and SUBMIT the original of this form to the City Procurement Office with the bid response offer. An unsigned "Vendor's Bid Offer", late bid response and/or a materially incomplete response will be considered non-responsive and rejected.

Bidder is to type or legibly write in ink all information required below.

Bidder's Company Name Recreation Design Concepto
Company Mailing Address PO BOX 1377 Gilbert, AZ 85299
Company Maning Address 127 W. Jucenita Avet 103 Meta 85210
Company Street Address Company Street A
Bid Offeror Contact Jeffrey Johnson Title plls Contact's Phone No. 890 8393 E-mail Address rdc@wyde beam.
Contact's Phone No. <u>890 8393</u> E-mail Address <u>rdc@wyde heam</u> .
Bidder's Company Tax Information:
Arizona Transaction Privilege (Sales) Tax No. 07. 40212-Q or
Arizona Use Tax No
Federal I.D. No
City & State Where Sales Tax is Paid

THIS BID	IS OFFERED BY
Authorized Bid Offeror (Type or Print in ink)	Veffrey Vohnson
Bid Offeror's Title (Type of Print in ink) Date	ores

REQUIRED SIGNATURE OF AUTHORIZED BID OFFEROR (Must Sign in Ink)

By signing this Bid Offer, Bidder acknowledges acceptance of all terms and conditions contained herein and that prices offered were independently developed without consultation with any other bidder or potential bidder. Failure to sign and return this form with bid response will result in a non-responsive bid, response.

Signature of Authorized Bid Offeror

Form 201-B (IFB) (H:/IFB 3-2002)

IFB 08-081

////// Date

Specifications

Listed below are the minimum specifications for park equipment. Any exceptions to the specifications must be explained. Vendors must return the completed specification sheets with their bid response in order to be considered responsive.

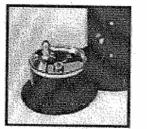
Item 1

Drinking Fountain, Stainless Steel, Surface Mount

Minimum specifications for a stainless steel drinking fountain, MDF 440SMSS or approved equal, as follows:

		Vendor I	Response
Specification	Yes	No	Exceptions
Pedestal: One piece weld construction with 304 schedule 10			
stainless steel.			
Receptor Bowl: 18 gauge electro-polished stainless steel,			
overlaps pedestal.	V		
Bubbler Head: Heavy-duty, stainless steel head with anti-			
contamination shield, mounted.	V		
Push Bar: 304 stainless steel with stainless steel housing, and	1		
low clearance between push bar & housing.	\checkmark		
Control Valve: Non-cartridge stainless steel O-Ring valve,			
washerless, adjustable.	✓		
Water Supply: Reinforced nylobraid (NOT plastic) tubing, NSF-61			
certified, 1/2" MIP threaded inlet with stainless steel strainer,	\checkmark		
union fittings at all connections.	v		
Waste: 1 1/2" schedule 40 PVC pipe.	V		
Access Door: Standard with vandal resistant stainless steel			
Screws			
Anchor Bolts: Stainless steel, included	V		
ADA: Meets ADA accessibility requirements	V		
Finish: Oven baked powder coated	~		
Colors: Available in several colors	~		
Maintenance: Working parts accessible through fountain bowl.	V		
Water Quality: Lead Free, meets NSF-61 requirements, with UL	v		
approved label & tracking number.			
Warranty: One year (labor not included)	1		
Required Options:	~		
Pet Fountain: Stainless steel, surface mount, attached to			
fountain pedestal, includes in-line water supply vacuum	\checkmark		
breaker.	r		
Jug filler: Stainless steel with quick closing valve	V.		
Recessed Hose Bibb: Recessed with locking door	-		





Attached Pet Fountain

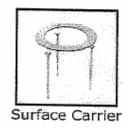


Jug Filler



Recessed Hose Bibb w/ Lock Door





<u>Item 2</u>

Chilled Drinking Fountain, Stainless Steel, Surface Mount

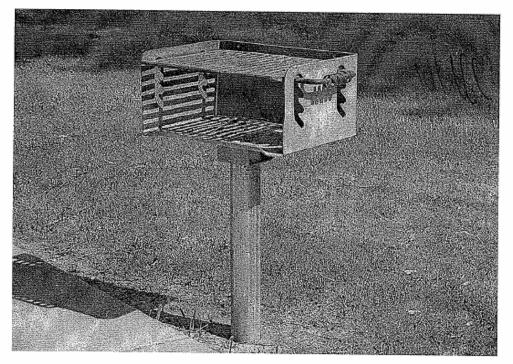
Minimum specifications for a stainless steel chilled drinking fountain, MDF 440018SMSS or approved equal, as follows:

		Vendo	r Response
Specification	Yes	No	Exceptions
Pedestal: 18" diameter pipe, one piece weld construction with			
304 schedule 10 stainless steel.	1		
Receptor Bowl: 18 gauge electro-polished stainless steel,	V		
overlaps pedestal.			
Bubbler Head: Heavy-duty, stainless steel head with anti-			
contamination shield, mounted.			
Push Bar: 304 stainless steel with stainless steel housing, and	1		
low clearance between push bar & housing.	\checkmark	I	
Control Valve: Non-cartridge stainless steel O-Ring valve,	1		
washerless, adjustable.			
Water Supply: Reinforced nylobraid (NOT plastic) tubing, NSF-61			
certified, 1/2" MIP threaded inlet with stainless steel strainer,	V	ļ	
union fittings at all connections.		-	
Waste: 1 1/2" schedule 40 PVC pipe.	V		
Access Door: Standard with vandal resistant stainless steel			
screws	V		
Anchor Bolts: Stainless steel, included	V		
Chiller: Remote, located within the pedestal, 8 gallon/hour			
chilling capacity, NO Lead design, 115VAC.	\checkmark		
ADA: Meets ADA accessibility requirements	~		
Inish: Oven baked powder coated	V		
Colors: Available in several colors	1		
Maintenance: Working parts accessible through fountain bowl.	7		
Nater Quality: Lead Free, meets NSF-61 requirements, with UL			
approved label & tracking number.	\checkmark		
Varranty: One year (labor not included)	~		
Required Options:	1		
Surface Mount Carrier: Stainless steel.	7		
Jug filler: Stainless steel with quick closing valve	- '/		
sug milen otdinicos sceli with quick closing valve	· · · · ·		

Single Park Grill, Galvanized, In-Ground, Installed or Not Installed

Minimum specifications for a galvanized, in-ground single park grill, PW Athletic 1140-05 or approved equal, as follows: IMF 200

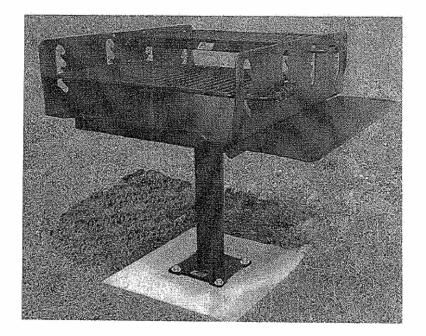
		Vendor	Response
Fire Box: Approximately 20" x 15" x 10" H, 3/16" plate steel, continuously welded, with ash lip, rounded corners, reinforced with four steel gussets on the underside, 360° rotation, secure attachment with anti-theft locking pin. Cooking Grate : 300 sq. in. cooking surface, ½" A-36 steel bars spaced 1 1/8" on centers, adjustable to four (4) heights, non- removable, (non-toxic, heat/rust resistant black enamel finish). Handles: Coil spring grips fabricated of flat steel bar. Pedestal: 3 ½" O.D. galvanized steel post, 40" in length for permanent mounting in concrete. Hardware: All bolting hardware zinc plated.	Yes	No	Exceptions
Model: Stationary pedestal single grill, permanent in ground installation.	V		
Fire Box: Approximately $20'' \times 15'' \times 10''$ H, $3/16''$ plate steel, continuously welded, with ash lip, rounded corners, reinforced with four steel gussets on the underside, 360° rotation, secure attachment with anti-theft locking pin.	\checkmark		
spaced 1 1/8" on centers, adjustable to four (4) heights, non- removable, (non-toxic, heat/rust resistant black enamel finish).	V		
Handles: Coil spring grips fabricated of flat steel bar.	V		
Pedestal: 3 1/2" O.D. galvanized steel post, 40" in length for permanent mounting in concrete.	V	*********	
Hardware: All bolting hardware zinc plated.	V		
Finish:			
Cooking Grate: Non-toxic, heat/rust resistant black enamel. Box & Pedestal: Hot dipped galvanized.	\checkmark		



Group Park Grill, Surface Mount, Installed or Not Installed

Minimum specifications for a surface mount, group grill, PW Athletic 1140-20 or approved equal, as follows:

		Vendor Re	sponse
ire Box: Approximately $36^{\circ} \times 28^{\circ} \times 10^{\circ}$ H, $3/16^{\prime\prime}$ plate steel, ontinuously welded, with ash lip, rounded corners, reinforced <i>i</i> th four steel gussets on the underside, 360° rotation, secure ttachment with anti-theft locking pin. ooking Grate : Approximately 1008 sq. in. cooking surface, 2 eparate grates, $\frac{1}{2}$ A-36 steel bars spaced 1 1/8" on centers, djustable to four (4) heights, non-removable, (non-toxic, eat/rust resistant black enamel finish). andles: Coil spring grips fabricated of flat steel bar. edestal: $4\frac{1}{2}$ O.D. steel post, 27 " in length, mounted on steel ase plate for surface mounting on concrete. tility Shelf: Approximately 10 $\frac{1}{2}$ " x 36" steel plate utility shelf ttached. ardware: All bolting hardware zinc plated.	Yeş	No	Exceptions
Model: Stationary pedestal group grill, surface mount installation.	V		
continuously welded, with ash lip, rounded corners, reinforced with four steel gussets on the underside, 360° rotation, secure attachment with anti-theft locking pin.	\checkmark		
Cooking Grate : Approximately 1008 sq. in. cooking surface, 2 separate grates, 1/2" A-36 steel bars spaced 1 1/8" on centers, adjustable to four (4) heights, non-removable, (non-toxic, heat/rust resistant black enamel finish).	V		
Handles: Coil spring grips fabricated of flat steel bar.	V		
Pedestal: 4 1/2" O.D. steel post, 27" in length, mounted on steel base plate for surface mounting on concrete.	V		
Utility Shelf: Approximately 10 1/2" x 36" steel plate utility shelf attached.	1		
Hardware: All bolting hardware zinc plated.	V7		
Finish: Non-toxic, heat/rust resistant black enamel.	V		



Bid Questionnaire

Please answer all questions in an orderly manner, indicating which question you are responding to. This information will used during the evaluation process.

1. What is the address of the local facility to provide installation, maintenance and warranty work on the equipment you are offering in the IFB?

127 W. Juanita Ave#103 Mesa, az 85210

- Do the drinking fountains (items #1 & 2) you are bidding meet all ADA requirements? Yes No
- Will you install the items requiring installation or subcontract the service? If using a subcontractor, please
 provide name, address and telephone number.

Mendoza Construction \$286 WPalomino Dr Chandler 480.890-2400

 Who is the contact person in your firm that will be assigned to this contract? Please provide the name and telephone number.

oluson 480.890.8393

Please provide three references to which you have provided similar products and services.

Company Name	Contact Person	Phone #
City of Chandler	KUISKIVCHER	(480)782-2759
City of mesa	Dave	1 644-3995
City of Phoenix	Kim	(402)262-7793
10-1		

Please state all applicable warranties and guarantees for each item bid.

7. What is your anticipated delivery time after receipt of order?

Item 1:	ZA days
Item 2:	24 days
Item 3:	25 days
Item 4:	25 days
Item 5:	days
Item 6:	days

 Have you included descriptive literature, proposed approved equal product specifications and the completed bid specifications (pages 25 thru 31) with your response? This is a requirement for your response to be considered responsive.

No Yes

9. What different colors are available for the drinking fountains you are bidding?

ange, green, blue, brown, yellow, red chrowe, ite and black te gold vein, totack, enerald, copper, pipe sapphire, burgendy, and sands

All colors are the same prece.

Company Name: Recreation PRICE SHEET

and Mandelman of States 1. Control	Υ				
ITEM NO.	DESCRIPTION OF REQUIRED MATERIAL, SERVICE OR CONSTRUCTION	QTY	UNIT		EXTENDED PRICE 60
1.	Stainless steel, surface mount drinking fountain, MDF	all per 12 ased neea	Each Each time	12465	= \$31,256 \$ 28,962 - No TAK \$ 29,580 - No TAK \$ 29,580 - No TAK \$ 29,580 - No TAK \$ 29,962 - No TAK \$ 20,962 - No TAK \$
a.	Pet Fountain, stainless steel, attached to item 1, MDF or approved equal MDF pet fountain Manufacturer & Model Number	1	Each ખ/નન	\$ <u>705-</u> ¥#764 <u>93</u>	\$ 705-1007744 \$ 764.93
b.	Jug Filler, stainless steel, attached to item 1, MDF or approved equal MDF jug Filler Manufacturer & Model Number	1	Each ು/ /	\$ <u>405</u> - 7x#4394	= <u>\$ 405</u> NO TAX 3 # 439 43
c.	Recessed Hose Bibb, attached to item 1, MDF or approved equal MDF hose bibbw/lock door Manufacturer & Model Number	1 		a/#49910	\$ 460-NOTAX \$ 49910 \$ \$ 13,36695
2.	Chilled, stainless steel, surface mount drinking fountain, MDF 440018SMSS or approved equal ρ_{DOCT}	hase a time	Each	\$ <u>4</u> 25- \$4257. \$4257. \$45875	\$12,375_NOTAX - \$12,771-NOTAX \$ \$13,76295
a.	Jug Filler, stainless steel, attached to item 2, MDF or approved equal MDF jug filler Manufacturer & Model Number	1	Each &/40	\$ <u>405-</u> \$*439 ⁴³	\$ 405- Morat \$ \$ 439.43

Company Name: <u>Recreation</u> Design **PRICE SHEET**

ITEM NO.	DESCRIPTION OF REQUIRED MATERIAL, SERVICE OR CONSTRUCTION	QTY	UNIT	UNIT PRICE	EXTENDED PRICE
b.	Surface Mount Carrier, stainless steel, for item 2, MDF or approved equal <u>MDF surface CGSFier</u> Manufacturer & Model Number	1	Each W/t-cy	\$ <u>225</u> - \$ 24413	\$ <u>225_</u> NOTAX \$24413
3.	Single park grill, galvanized, in-ground, PW Athletic 1140-05 or approved equal <u>いいF-秋 2000</u> Manufacturer & Model Number	24	Each w/ta/	\$22125 \$23369	\$ 5310-No TAK \$ 560856
a.	Single park grill, galvanized, in-ground, PW Athletic 1140-05 or approved equal, Installed <u>i からま 2006</u> Manufacturer & Model Number	1	Each W/tof	\$ <u>296</u> \$30869	\$ 296 Miny \$ 30869
4.	Group grill, surface mount, PW Athletic 1140-20 or approved equal <u>いへらせ こにつメ</u> Manufacturer & Model Number	1			\$ 473 41 NO TRY \$ 49904
a,	Group grill, surface mount, Installed, PW Athletic 1140-20 or approved equal, <u>Installed</u> <u>IMFまではつメ</u> Manufacturer & Model Number	7	Each ∞/tof t	\$ <u>723</u> 749 ⁰⁴	\$ 5063 - Max \$ 5243 28
5.	4-row, 15' steel bleachers without guardrails, PW Athletic #1174-12 or approved equal	1	Each	\$ <u>N</u> O	\$BID

Manufacturer & Model Number

Company	Name: //////				
	Design PRICE SHEET	r			
ITEM NO.	DESCRIPTION OF REQUIRED MATERIAL, SERVICE OR CONSTRUCTION	QTY	UNIT	UNIT PRICE	EXTENDED PRICE
a.	4-row, 15' steel bleachers without guardrails, PW Athletic #1174-12 or approved equal, <u>Assembled &</u> <u>Installed</u>	10	Each	\$70,i	<u>(</u>)
	Manufacturer & Model Number			v	
6.	4-row, 27' steel bleachers without guardrails, PW Athletic #1174-27 or approved equal, <u>Assembled &</u> <u>Installed</u>	10	Each	<u>}</u>) \$ A
	Manufacturer & Model Number				·/
	All-inclusive pricing to include delivery, installation (if specified) and any applicable taxes.				/
*	Applicable Tax 5.05%				

* State correct jurisdiction to receive sales tax on the <u>Vendor's Bid Offer</u>, form CS-P201 (B) included in this Invitation for Bid document.

Less prompt payments discount terms of _____% ____ days/ or Net __30__ days. (To apply after receipt and acceptance of an itemized monthly statement.) For bid evaluation purposes, the City cannot utilize pricing discounts based upon payments being made in less than 30 days from receipt of statement.

Ordering and Invoice Instructions

Persotion

In order to facilitate internal control and accounting, each City Department will order and <u>must be invoiced</u> <u>separately</u>. Monthly invoices must be segregated by City Department number and mailed or delivered directly to the City Customer Department. For most materials, there will be between three - (3) and six - (6) ordering departments. At the time an order is placed, the contractor must obtain the ordering department's cost center numbers for billing purposes. The use of the department's cost center numbers will be in addition to the purchase order number. Once a month, the contractor shall submit a consolidated statement which shall itemize the invoice numbers, invoice date, invoice amounts, and the total amount billed to Accounting. Discount offering will be based upon days from receipt of the consolidated monthly statement. Invoice(s) shall not show previous balances.

SPECIFICATIONS FOR 200 AND 202 SERIES MOUNTAIN FORGE ROTATING GRILLS - COOKING GRATE SHALL BE FABRICATED FROM 1/2" DIA. STEEL RODS WITH A COOKING AREA OF 300 SQUARE INCHES, RODS SHALL BE SPACED 1~1/8" ON CENTER. STANDARD FINISH FOR GRATE SHALL BE NON-TOXIC, RUST-RESISTANT, BAKED-ON BLACK DRY POWDER TGIC COATING WHICH SHALL BE ELECTROSTATICALLY ADDITED APPLIED. — GRILL HANDLES SHALL CONSIST OF TWO NON-CONDUCTIVE SPRING HANDLE GRIPS ATTACHED DURING GRILL ASSEMBLY. FIREBOX SHALL BE FABRICATED FROM 7GA. STEEL PLATE WITH FOUR ADJUSTER SLOTS PUNCHED SO THAT COOKING GRATE CAN BE ADJUSTED TO FOUR DIFFERENT HEIGHTS FROM 3-1/4" TO B-1/2" ABOVE FIRE BED, STANDARD FINISH FOR 200-X IS BLACK POWDER COAT PAINT. FINISH FOR 200-G SHALL BE HOT-DIPPED GALVANIZING PER ASTM A120 AFTER FABRICATION THUS COVERING ALL WELDS AND OUTER SUBSICES FORCE CONTINUE COVERING R ALL WELDS AND OUTER SURFACES EXCEPT COOKING GRATE, COOKING GRATE SHALL BE ELECTRICALLY WELDED) TWO 5/8" DIA, STEEL SUPPORT ROOS. ΤO — FIREBOX BOTTOM SHALL BE FABRICATED FROM 7GA. STEEL PLATE WITH A 2" ASH LIP AND TWO HOLES PUNCHED INTO REAR CORNERS FOR DRAINAGE. FOR SAFETY, ALL EXPOSED CORNERS OF FIREBOX BOTTOM SHALL BE ROUNDED TO A 1-1/2" RADIUS, GRILL SHALL ROTATE 360 DEGREES, BUT SHALL BE NON-REMOVEABLE. — 3-1/2" O.O. IRON PIPE, 40" IN LENGTH, SHALL BE INCLUDED FOR STATIONARY MOUNTING. OPTION CHART (X SELECTION BOX OF CHOICE) 200-G STATIONARY (GALVANIZED FINISH) X 200-X STATIONARY (BLACK FINISH) . .

202-G PORTABLE (GALVANIZED FINISH)

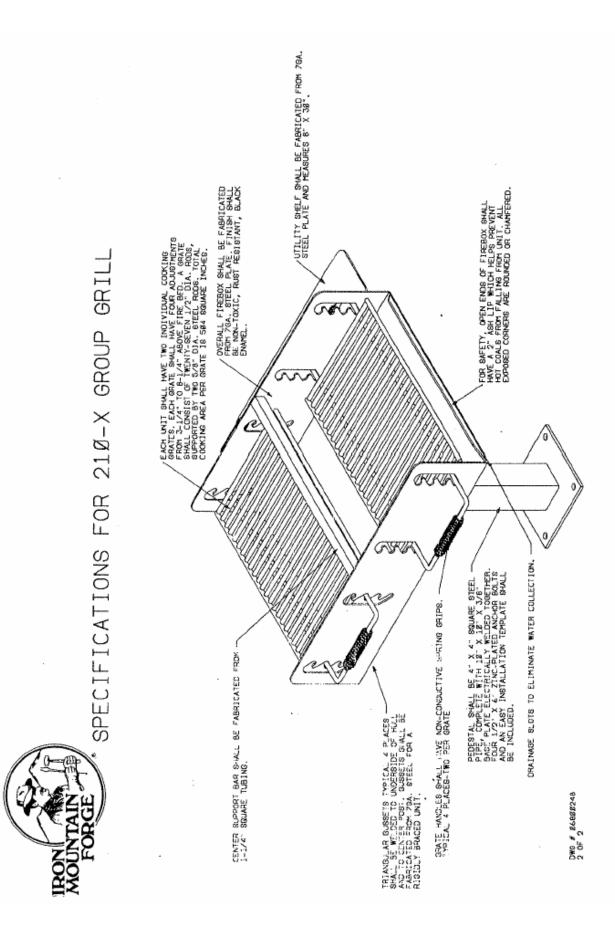
202-X PORTABLE (BLACK FINISH)

GALVANIZED SHELF - PART # 201-0 (ORDER SEPARATELY)

BLACK SHELF- PART # 201-X (ORDER SEPARATELY)

DWG # 86888231 2 OF 2

IRON



Vendor's Bid Offer

It is REQUIRED that Bidder COMPLETE, SIGN and SUBMIT the original of this form to the City Procurement Office with the bid response offer. An unsigned "Vendor's Bid Offer", late bid response and/or a materially incomplete response will be considered non-responsive and rejected.

Bidder	is	to	type	or	legibly	write	in	ink	all	information	required	below.	
--------	----	----	------	----	---------	-------	----	-----	-----	-------------	----------	--------	--

Bidder's Company Name DAVE BANG ASSOCIATES, INC.
Company Mailing Address P.O. BOX B760, MESA, AZ 85214
Company Street Address 140 N. GILBERT RD., MESA, AZ 85203
Bid Offeror Contact JONATHAN MOVER Title ASSOCIATE
Contact's Phone No. 480-892-2266 E-mail Address JONATHAN COAVE BANG. COM
Bidder's Company Tax Information:
Arizona Transaction Privilege (Sales) Tax No. 07-523960T or
Arizona Use Tax No
Federal I.D. No
City & State Where Sales Tax is PaidMESAAZ

THIS BID IS OFFERED BY

Authorized Bid Offeror (Type or Print in ink)	JONATHAN	MOUER
---	----------	-------

Bid Offeror's Title (Type of Print in ink) ASSOCIATE

Date 10-23-07

REQUIRED SIGNATURE OF AUTHORIZED BID OFFEROR (Must Sign in Ink)

By signing this Bid Offer, Bidder acknowledges acceptance of all terms and conditions contained herein and that prices offered were independently developed without consultation with any other bidder or potential bidder. Failure to sign and return this form with bid response will result in a non-responsive bid response.

Signature of Authorized Bid Offeror

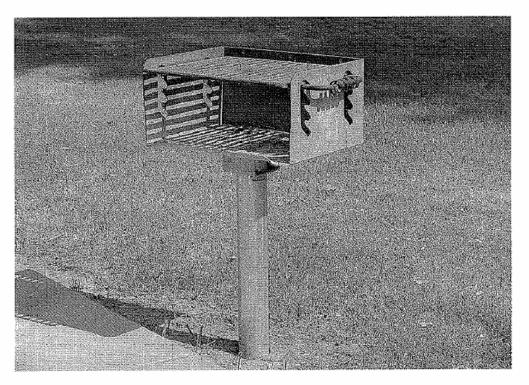
10-23-07 Date

Form 201-B (IFB) (H:/IFB 3-2002)

Single Park Grill, Galvanized, In-Ground, Installed or Not Installed

Minimum specifications for a galvanized, in-ground single park grill, PW Athletic 1140-05 or approved equal, as follows:

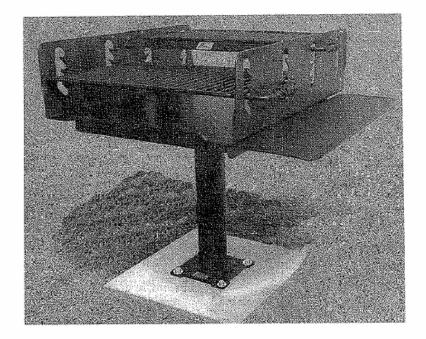
	1	Vendor	Response
Specification	Yes	No	Exceptions
Model: Stationary pedestal single grill, permanent in ground installation.			
Fire Box: Approximately $20'' \times 15'' \times 10''$ H, $3/16''$ plate steel, continuously welded, with ash lip, rounded corners, reinforced with four steel gussets on the underside, 360° rotation, secure attachment with anti-theft locking pin.	~		
Cooking Grate : 300 sq. in. cooking surface, ¹ / ₂ " A-36 steel bars spaced 1 1/8" on centers, adjustable to four (4) heights, non-removable, (non-toxic, heat/rust resistant black enamel finish).	~		
Handles: Coil spring grips fabricated of flat steel bar.	·		
Pedestal: 3 1/2" O.D. galvanized steel post, 40" in length for permanent mounting in concrete.	~		
Hardware: All bolting hardware zinc plated.			
Finish: Cooking Grate: Non-toxic, heat/rust resistant black enamel. Box & Pedestal: Hot dipped galvanized.	~		



Group Park Grill, Surface Mount, Installed or Not Installed

Minimum specifications for a surface mount, group grill, PW Athletic 1140-20 or approved equal, as follows:

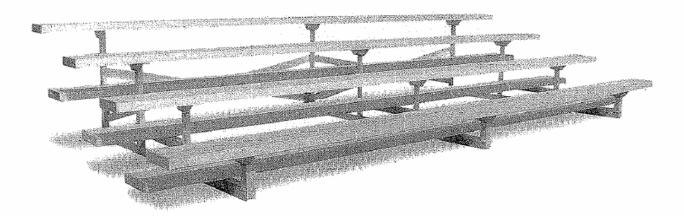
		Vendor Re	sponse
Specification	Yes	No	Exceptions
Model: Stationary pedestal group grill, surface mount installation.			
Fire Box: Approximately 36" x 28" x 10" H, 3/16" plate steel, continuously welded, with ash lip, rounded corners, reinforced with four steel gussets on the underside, 360° rotation, secure attachment with anti-theft locking pin.	1		
Cooking Grate : Approximately 1008 sq. in. cooking surface, 2 separate grates, 1/2" A-36 steel bars spaced 1 1/8" on centers, adjustable to four (4) heights, non-removable, (non-toxic, heat/rust resistant black enamel finish).	/		
Handles: Coil spring grips fabricated of flat steel bar.	~		
Pedestal: 4 1/2" O.D. steel post, 27" in length, mounted on steel base plate for surface mounting on concrete.	~		
Utility Shelf: Approximately 10 1/2" x 36" steel plate utility shelf attached.	\checkmark		
Hardware: All bolting hardware zinc plated.			
Finish: Non-toxic, heat/rust resistant black enamel.			



Bleachers, 15' - 4 Row, Assembled, Installed or Not Installed

Minimum specifications for 4-row, 15' steel bleachers without guardrails, PW Athletic #1174-12 or approved equal, as follows:

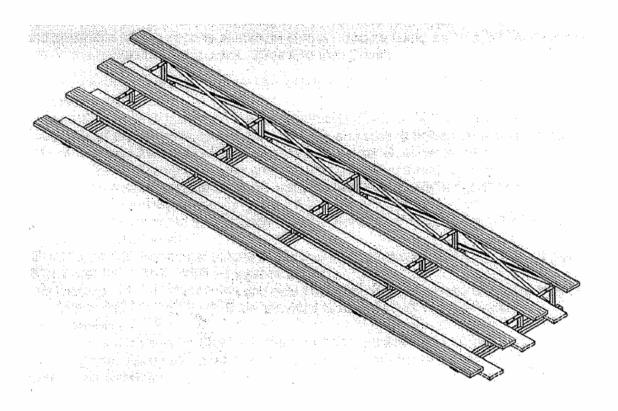
		Vendor I	Response
Specification	Yes	No	Exceptions
Bleacher Frames: Horizontal & diagonal bracing fabricated from 2" X 2" X 3/16" galvanized steel angle, frames are welded into single units	-		
Ground Sills: Set of 3, 2" X 6" X 78", Included.			-
Seats & Foot Planks: 2" X 10" X 15' extruded ribbed aluminum, minimum .080" wall thickness, edges & tops ribbed with a grooved anodized coating, secured to each frame with 2 mounting clips to prevent movement.	7		
End Caps: 2' X 10" aluminum, attached to the underside of the plank on all exposed ends.	~		
Finish: Galvanized steel & anodized aluminum.			
Fasteners: Zinc plated.			
Guardrail Requirement: Exempt, top row is less than 30" high.			



Bleachers, 27' - 4 Row, Assembled, Installed

Minimum specifications for 4-row, 27' steel bleachers without guardrails, PW Athletic #1174-27 or approved equal, as follows:

	Vendor Response			
Specification	Yes	No	Exceptions	
Bleacher Frames: Horizontal & diagonal bracing fabricated from 2" X 2" X 3/16" galvanized steel angle, frames are welded into single units	~			
Ground Sills: Set of 5, 2" X 6" X 78", Included.	~			
Seats & Foot Planks: 2" X 10" X 27' extruded ribbed aluminum, minimum .080" wall thickness, edges & tops ribbed with a grooved anodized coating, secured to each frame with 2 mounting clips to prevent movement.				
End Caps: 2" X 10" aluminum, attached to the underside of the plank on all exposed ends.	\checkmark			
Finish: Galvanized steel & anodized aluminum.				
Fasteners: Zinc plated.	~			
Guardrail Requirement: Exempt, top row is less than 30" high.				



Bid Questionnaire

Please answer all questions in an orderly manner, indicating which question you are responding to. This information will used during the evaluation process.

1. What is the address of the local facility to provide installation, maintenance and warranty work on the equipment you are offering in the IFB?

Dave Bang Associates, 140 N. Gilbert Rd., Mesa, AZ 85203

- 2. Do the drinking fountains (items #1 & 2) you are bidding meet all ADA requirements? Yes ____ No ____
- 3. Will you install the items requiring installation or subcontract the service? If using a subcontractor, please provide name, address and telephone number.

Professional Playground Installers, 1548 E. Main St., Mesa, AZ 85203

Phone: 480-464-2700

4. Who is the contact person in your firm that will be assigned to this contract? Please provide the name and telephone number.

Jonathan Mouer 480-892-2266 Office

602-571-5160 Cell

 Please provide three references to which you have provided similar products and services. Company Name Contact Person Phone #

City of Tempe, Bob Pohlit 480-350-5255

City of Glendale, Bob Rhodes 623-930-2653

City of Mesa, Joan Lasher 480-644-2882

Please state all applicable warranties and guarantees for each item bid.

3 Year Limited Warranty on PW Athletic Equipment in this Bid

7. What is your anticipated delivery time after receipt of order?

Item 1:	N/A_days
Item 2:	N/A_days
Item 3:	21_days
Item 4:	21 _days
Item 5:	49_days
Item 6:	49 days

 Have you included descriptive literature, proposed approved equal product specifications and the completed bid specifications (pages 25 thru 31) with your response? This is a requirement for your response to be considered responsive.

Yes____No ____

9. What different colors are available for the drinking fountains you are bidding?

N/A

Company Name: DAVE BANG ASSOCIATES

PRICE SHEET

ITEM NO.	DESCRIPTION OF REQUIRED MATERIAL, SERVICE OR CONSTRUCTION	QTY	UNIT	UNIT PRICE	EXTENDED PRICE
b.	Surface Mount Carrier, stainless steel, for item 2, MDF or approved equal <u>NO BLD</u> Manufacturer & Model Number	1	Each	\$	\$ <u>NO BID</u>
3.	Single park grill, galvanized, in-ground, PW Athletic 1140-05 or approved equal				
	PW ATHUE TIC 1140-05 Manufacturer & Model Number	24	Each	<u>\$ 245.6</u>	33 <u>\$ 5,899</u> .9
a.	Single park grill, galvanized, in-ground, PW Athletic 1140-05 or approved equal, <u>Installed</u> Pい ATHLETIC 40-05 Manufacturer & Model Number	1	Each	<u>\$315.5</u>	3 <u>\$315,5</u> 3
4.	Group grill, surface mount, PW Athletic 1140-20 or approved equal PW ATHLETIC 1140-20 Manufacturer & Model Number	1	Each	\$ <u>534</u> .9	3 <u>\$ 534.9</u> 3
a.	Group grill, surface mount, Installed, PW Athletic 1140-20 or approved equal, <u>Installed</u> <u>Pい ATHLETIC 1140-20</u> Manufacturer & Model Number	7	Each	<u>\$623.</u> 3	53 <u>\$ 4,363</u> .31
5.	4-row, 15' steel bleachers without guardrails, PW Athletic #1174-12 or approved equal Pい ATHLETIC #1174-12-G Manufacturer & Model Number	1	Each	\$ <u>1,56</u> 5.	30 ₅₋₁₇ 585.30

Company Name: DAVE BANG AS SOCIATES

PRICE SHEET

ITEM NO.	DESCRIPTION OF REQUIRED MATERIAL, SERVICE OR CONSTRUCTION	QTY .	UNIT	UNIT PRICE	EXTENDED PRICE
a.	4-row, 15' steel bleachers without guardrails, PW Athletic #1174-12 or approved equal, Assembled & Installed	10	Each	\$2127.	93 _{\$} 21,279.30
	PW ATHLETIC 1174-12-6 Manufacturer & Model Number				
6.	4-row, 27' steel bleachers without guardrails, PW Athletic #1174-27 or approved equal, Assembled & Installed	10	Each	\$ <u>3,</u> 377	16 <u>\$ 33,771</u> .60
	PW ATTLETIC 1174-27G Manufacturer & Model Number				
CONCRETE	All-inclusive pricing to include delivery, installation (if specified) and any applicable taxes.	ICRETE	PADS	NOT INC	mded.
	* Applicable Tax 8.05% 5.265% ON IN	STALLE	D ITE		ADING ON

* State correct jurisdiction to receive sales tax on the <u>Vendor's Bid Offer</u>, form CS-P201 (B) included in this Invitation for Bid document.

Less prompt payments discount terms of $\cancel{9}$ % ____ days/ or Net __30 days. (To apply after receipt and acceptance of an itemized monthly statement.) For bid evaluation purposes, the City cannot utilize pricing discounts based upon payments being made in less than 30 days from receipt of statement.

Ordering and Invoice Instructions

In order to facilitate internal control and accounting, each City Department will order and <u>must be invoiced</u> <u>separately</u>. Monthly invoices must be segregated by City Department number and mailed or delivered directly to the City Customer Department. For most materials, there will be between three - (3) and six - (6) ordering departments. At the time an order is placed, the contractor must obtain the ordering department's cost center numbers for billing purposes. The use of the department's cost center numbers will be in addition to the purchase order number. Once a month, the contractor shall submit a consolidated statement which shall itemize the invoice numbers, invoice date, invoice amounts, and the total amount billed to Accounting. Discount offering will be based upon days from receipt of the consolidated monthly statement. Invoice(s) shall not show previous balances.

THANK YOU FOR THIS CHANCE TO BID.

Company Name: DAVE BANG ASSOCIATES PRICE SHEET

Invoices shall include:

- 1. Listing Of All Delivery/Pickup Receipt Numbers Being Invoiced.
- 2. Total Cost Per Item.
- Applicable Tax.
- 4. Payment Terms.
- 5. Blanket Purchase Order Number.

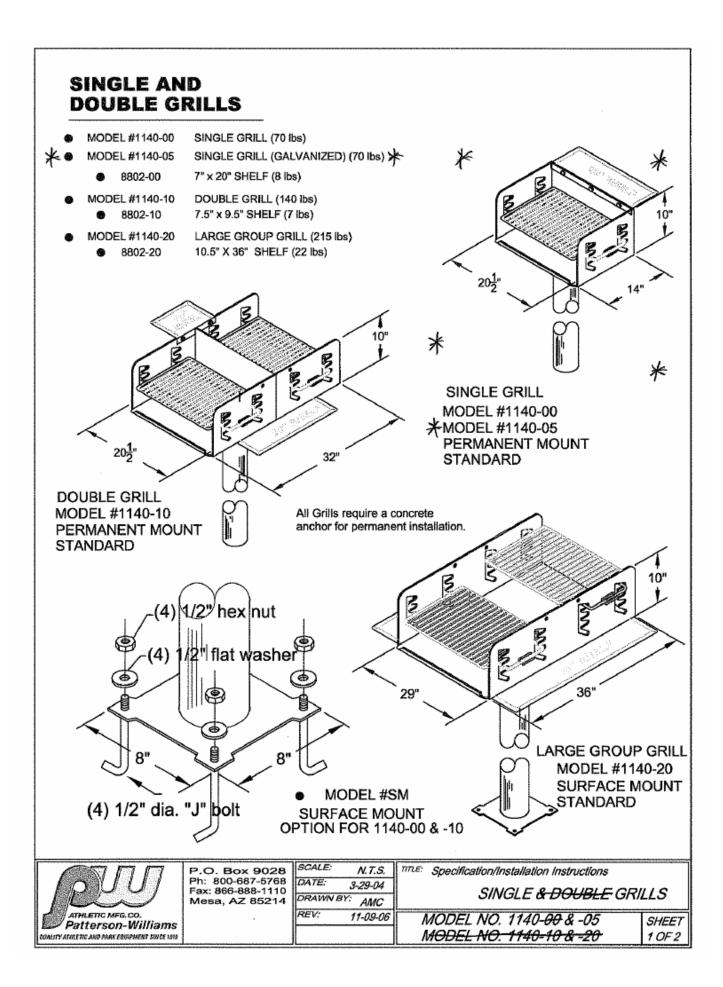
Invoices that do not follow the above minimum invoicing requirements will not be paid. Payment must be applied to only invoices referenced on check/payment stub. The City reserves the right to bill contracted vendor for researching invoices that have been paid, but not properly applied by vendor account receivables office.

Statement mailing address:	City of Tempe Accounting (see below t P.O. Box 5002 Tempe, Arizona 85280	for your contact)
Accounting Contacts:	Cecilia Miller	Letters A-C

Accounting Contacts:	Cecilia Miller	Letters A-C
-	Ramona Zapien	Letters D-O
	Penny Brophy	Letters P-Z

(H:/IFB 3-2002)





SINGLE AND DOUBLE GRILLS

SPECIFICATIONS:

With cool-grip handles, the grill can be rotated 360 degrees, and the cooking surface providing four different levels ranging from 3-1/2" to 8-3/4" above the fire.

The firebox is manufactured of 3/16" plate steel, reinforced with four 3/16" steel gussets on the underside. Holes are provided on either side of the firebox for utility shelf installation.

The single and double grills are supported by a 3-1/2" O.D. post, and the large group grill by a 4-1/2" O.D. post, painted with a heat resistant, non-toxic black enamel.

The grates are manufactured of 1/2" A-36 steel bars spaced 1-1/8" on centers.

The grate handles are made of 1/8" x 1/2" steel flat bar. Coil spring grips are suitable for public use.

Utility Shelves are steel plates that bolt to the side or rear of the grill with 3/8" x 1" carriage bolts.

Warranty - 3 years

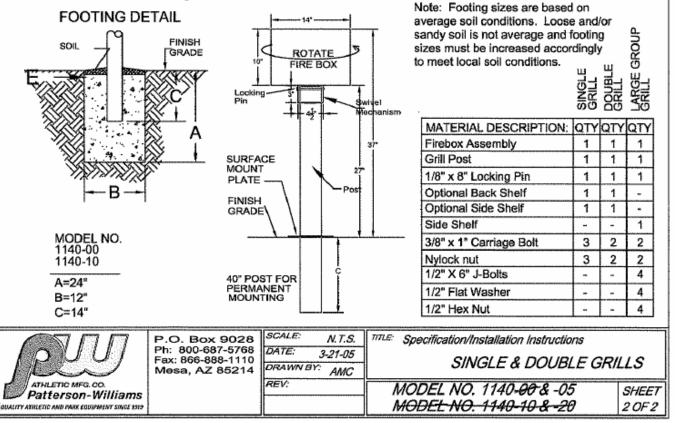
INSTALLATION:

Dig hole per footing detail. Take the end of the post base that has 2 holes in it and place the opposite end into the center of the hole and shim from below. Plumb the post and pour concrete up to within 2" of finish grade for field install or to finish grade. Allow concrete to set for 3 days before removal of bracing and completion of installation. Cover footing with turf.

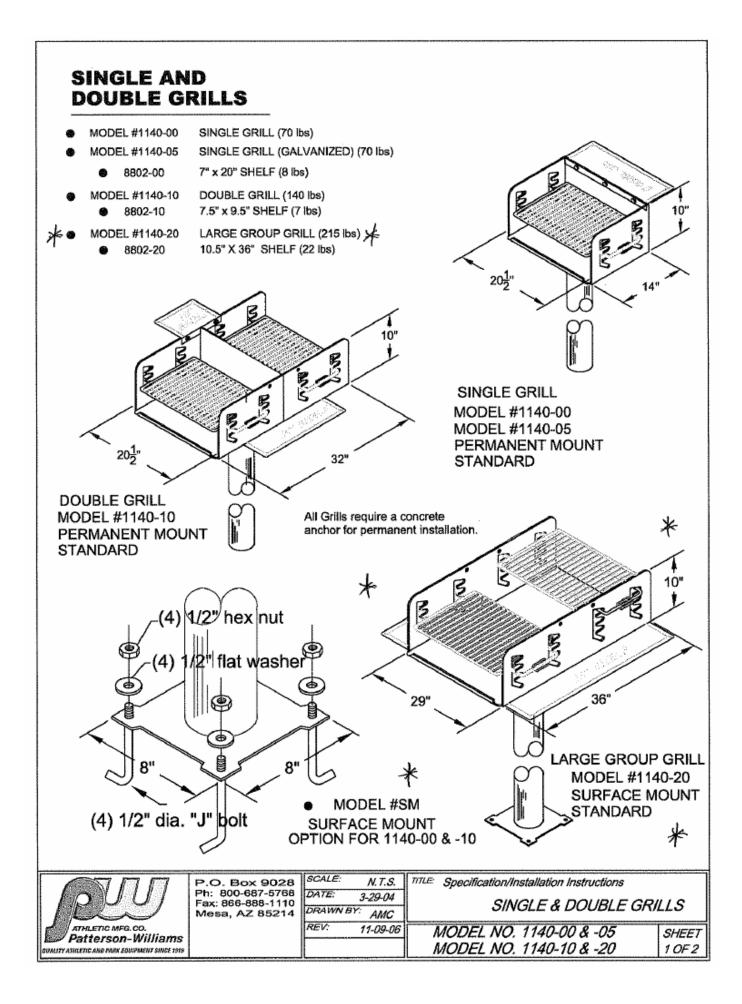
For Large Group Grill, install the J-bolt Anchors in the wet concrete, placing them 8" apart center-to-center in a square pattern and leaving a minimum of 1" of the threaded end of the J-bolt above the surface. Allow concrete to set for 3 days, then match up the holes in the base plate to the J-bolts protruding from the concrete. Place the washers, lock washers and nuts provided on the anchor bolts and tighten the base plate down.

Install the grill on the post base. Line up the holes in the grill swivel mechanism with the holes in the post base. Insert the locking pin provided through the aligned holes leaving an equal length of pin protruding from each side of the swivel mechanism. Rotate the grill one complete turn. The locking pin will be bent and drawn into the swivel mechanism to lock the grill onto the post base.

For single grill shelf, attach to back of the grill with three (3) 3/8" x 1" carriage bolts with the heads on the inside of the grill. for the double grill shelf, attach to side of the grill with two (2) 3/8" x 1" carriage bolts and locknuts with the heads on the inside of the grill.







SINGLE AND DOUBLE GRILLS

SPECIFICATIONS:

With cool-grip handles, the grill can be rotated 360 degrees, and the cooking surface providing four different levels ranging from 3-1/2" to 8-3/4" above the fire.

The firebox is manufactured of 3/16" plate steel, reinforced with four 3/16" steel gussets on the underside. Holes are provided on either side of the firebox for utility shelf installation.

The single and double grills are supported by a 3-1/2" O.D. post, and the large group grill by a 4-1/2" O.D. post, painted with a heat resistant, non-toxic black enamel.

The grates are manufactured of 1/2" A-36 steel bars spaced 1-1/8" on centers.

The grate handles are made of 1/8" x 1/2" steel flat bar. Coil spring grips are suitable for public use.

Utility Shelves are steel plates that bolt to the side or rear of the grill with 3/8" x 1" carriage bolts.

Warranty - 3 years

INSTALLATION:

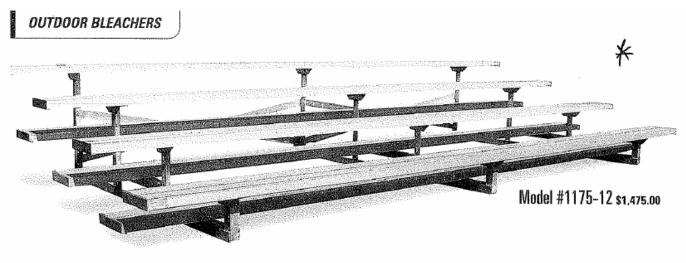
Dig hole per footing detail. Take the end of the post base that has 2 holes in it and place the opposite end into the center of the hole and shim from below. Plumb the post and pour concrete up to within 2" of finish grade for field install or to finish grade. Allow concrete to set for 3 days before removal of bracing and completion of installation. Cover footing with turf.

For Large Group Grill, install the J-bolt Anchors in the wet concrete, placing them 8" apart center-to-center in a square pattern and leaving a minimum of 1" of the threaded end of the J-bolt above the surface. Allow concrete to set for 3 days, then match up the holes in the base plate to the J-bolts protruding from the concrete. Place the washers, lock washers and nuts provided on the anchor bolts and tighten the base plate down.

Install the grill on the post base. Line up the holes in the grill swivel mechanism with the holes in the post base. Insert the locking pin provided through the aligned holes leaving an equal length of pin protruding from each side of the swivel mechanism. Rotate the grill one complete turn. The locking pin will be bent and drawn into the swivel mechanism to lock the grill onto the post base.

For single grill shelf, attach to back of the grill with three (3) $3/8" \times 1"$ carriage bolts with the heads on the inside of the grill. for the double grill shelf, attach to side of the grill with two (2) $3/8" \times 1"$ carriage bolts and locknuts with the heads on the inside of the grill.

	FINISH GRADE	ROTATE FIRE BOX	Note: Footing sizes are based average soil conditions. Loose sandy soil is not average and f sizes must be increased accor to meet local soil conditions.	and/	g	LARGE GROUP GRILL
	A		MATERIAL DESCRIPTION:	QTY	QTY	QTY
	X î	37-	Firebox Assembly	1	1	1
North Contraction			Grill Post	1	1	1
17/17/17/28	PLATE	Ë, N	1/8" x 8" Locking Pin	1	1	1
B	FINISH		Optional Back Shelf	1	1	-
	GRAD		Optional Side Shelf	1	1	-
			Side Shelf	-	-	1
MODEL NO. 1140-00	<u></u>		3/8" x 1" Carriage Bolt	3	2	2
1140-00			Nylock nut	3	2	2
A=24"	40" PO	OST FOR	1/2" X 6" J-Bolts	-	-	4
B=12"		IANENT	1/2" Flat Washer		-	4
C=14"	Woold		1/2" Hex Nut	-	-	4
PU	P.O. Box 9028 Ph: 800-687-5768 Fax: 866-888-1110 Mesa, AZ 85214	DATE: 3-21-05 DRAWN BY: AMC	Specification/Installation Instruction		GRIL	LS
Patterson-Williams			10DEL NO. 1140-00 & -05			SHEET
QUALITY ATHLETIC AND PARK EQUIPHENT SINCE 1919			10DEL NO. 1140-10 & -20	<u> </u>		2 <i>0F2</i>



-Row Bleachers



4-ROW BLEACHERS

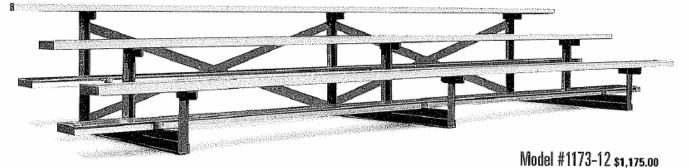
Model	Description	Seating Capacity	Weight	Price
1175-12	4-row, 15' aluminum bleachers w/o guardraits	40	318 lbs.	\$1,475
+1174-12	4-row, 15' steel bleachers w/o guardraits	40	443 lbs.	\$1,495
1175-21	4-row, 21' aluminum bleachers w/o guardrails	52	426 lbs.	\$1,975
1174-21	4-row, 21' steel bleachers w/o guardrails	52	617 lbs.	\$1,995
1175-27	4-row, 27' aluminum bleachers w/o guardrails	76	534 lbs.	\$2,375
4 1174-27	4-row, 27' steel bleachers w/o guardrails	76	787 lbs.	\$2,395
BTS	Bleacher Transport System		140 lbs.	\$850
GS-3	2' x 6' Ground sills (Set of 3 for 15' bleacher)		60 lbs.	\$95/set
GS-4	2" x 6' Ground sills (Set of 4 for 21' bleacher)		80 lbs.	\$125/set
GS-5	2" x 6' Ground sills (Set of 5 for 27' bleacher)		100 lbs.	\$150/set

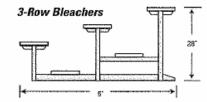
 \ast

Shown w/powder coated frame \$1,425

Seating

r on der obstede minnes er bracking alle branksne for an adalastist dolle. Fonder obst ontots ut page 2.





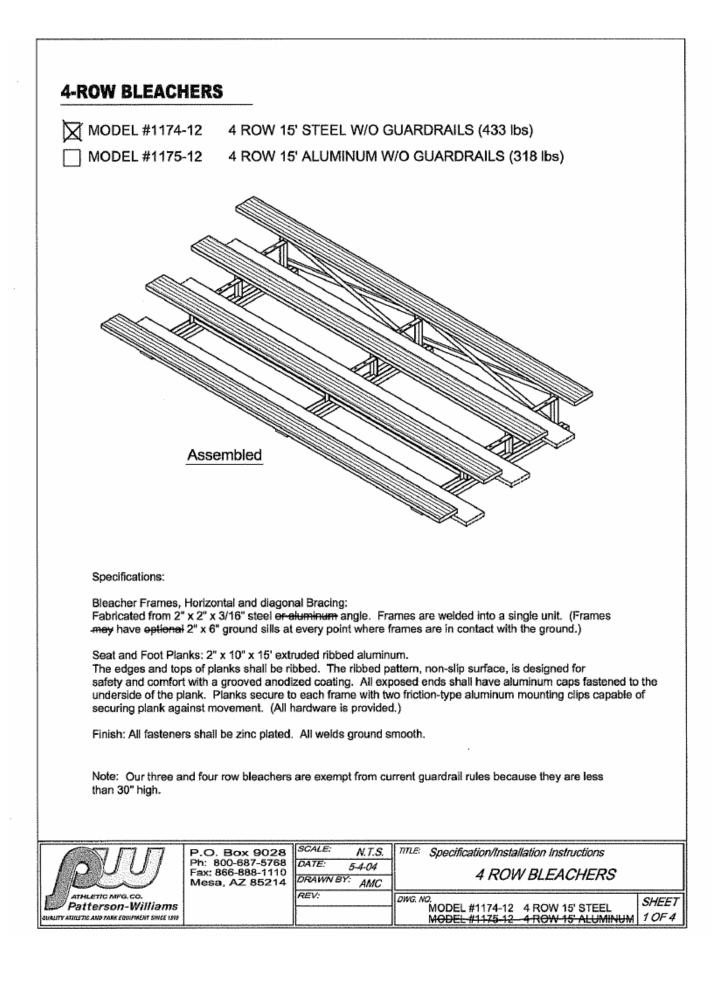


3-ROW BLEACHERS

Model	Description	Capacity	Weight	Price
1173-12	3-row, 15' aluminum bleachers w/o guardrails	30	235 lbs.	\$1,175
1171-12	3-row, 15' steel bleachers w/o guardrails	30	260 lbs.	\$1,195
1173-21	3-row, 21' aluminum bleachers w/o guardrails	42	338 lbs.	\$1,675
1171-21	3-row, 21' steel bleachers w/o guardrails	42	370 lbs.	\$1,695
1173-27	3-row, 27' aluminum bleachers w/o guardrails	66	441 lbs.	\$1,875
1171-27	3-row, 27' steel bleachers w/o guardrails	66	480 lbs.	\$1,895
BTS	Bleacher Transport System w/2 wheels and hitch assembly		140 lbs.	\$850
GS-3	2" x 6' Ground sills (Set of 3 for 15' bleacher)		60 lbs.	\$95/set
GS-4	2" x 6" Ground sills (Set of 4 for 21' bleacher)		80 lbs.	\$125/set
GS-5	2" x 6" Ground sills (Set of 5 for 27' bleacher)		100 lbs.	\$150/set
_		CONTRACTOR OF A DESCRIPTION OF A DESCRIP		

* Powder Coated frames & bracing are available for an additional \$250. Powder coat colors on page 2.

As construction and building codes vary from state to state, we recommend verifying your local code requirements.



INSTALLATIONS INSTRUCTIONS:

- Check materials received with the parts list (Page 4) to make sure that all components are included and to assure that the unit is complete.
- 2. Installing End Caps on seat and foot planks:
 - a. Locate (7) 2" x 10" x 15' seat and foot planks and (14) 2" x 10" end caps.
 - b. Align and assemble all end caps to aluminum planks. Secure using a #10 x 3/4" self-tapping screw in two locations on the underside of the plank. (See End Cap Detail)
- 3. Locate three bleacher frames and set on a level surface on 70" centers. (See Frame Detail)
- 4. To Install Cross Braces:
 - a. Locate two sets of cross & horizontal braces measuring 2" x 2" x 74-1/2". (See Frame Detail) Install on the backside of the 4th seat upright, using the first and third hole from the bottom. Repeat steps to assemble second and third sets of cross braces to the other bleacher frames.
 - b. On the center bleacher frame at the top and bottom brace attachment locations where two diagonal braces attach at the same installation point, secure braces using 3/8" x 1-1/4" hex bolt, washers and lock nut provided. (See Frame Detail)
 - c. At the center point of the cross braces secure brace connection using 3/8" x 1-1/4" hex bolt, washer and locknut provided. (See Frame Detail & Detail C)
 - d. Install 2" x 2" x 74-1/2" Horizontal braces below 2nd footboard support on the second seat upright with 3/8" x 1-1/4" hex bolts & 3/8" flat washer & nuts.
 - e. At all installation points install washers and nuts but leave hardware loose until assembly is complete for easy installation. Note: Two washers are provided to use at every hex bolt location. (See Detail B & C)
- 5. To install seat planks:
 - a. First install the plank clips using 5/16" x 1" carriage bolts, washer and lock nuts, on top of seat and foot board supports. Give nuts about 3/4 turn (just enough to secure). Turn plank clips perpendicular to the frames. (See Detail D)
 - b. Position seat planks on the seat supports so the plank clips are between the slots in the bottom of planks. (See Detail E)
 - Reach up underneath the seat & foot planks and turn the plank clips to the position shown. (See Typical Cross Section Detail)
- 6. To install foot planks:
 - a. Follow the steps as outlined in step 5 for installation of foot planks.
- 7. To Secure Planks to Frames:

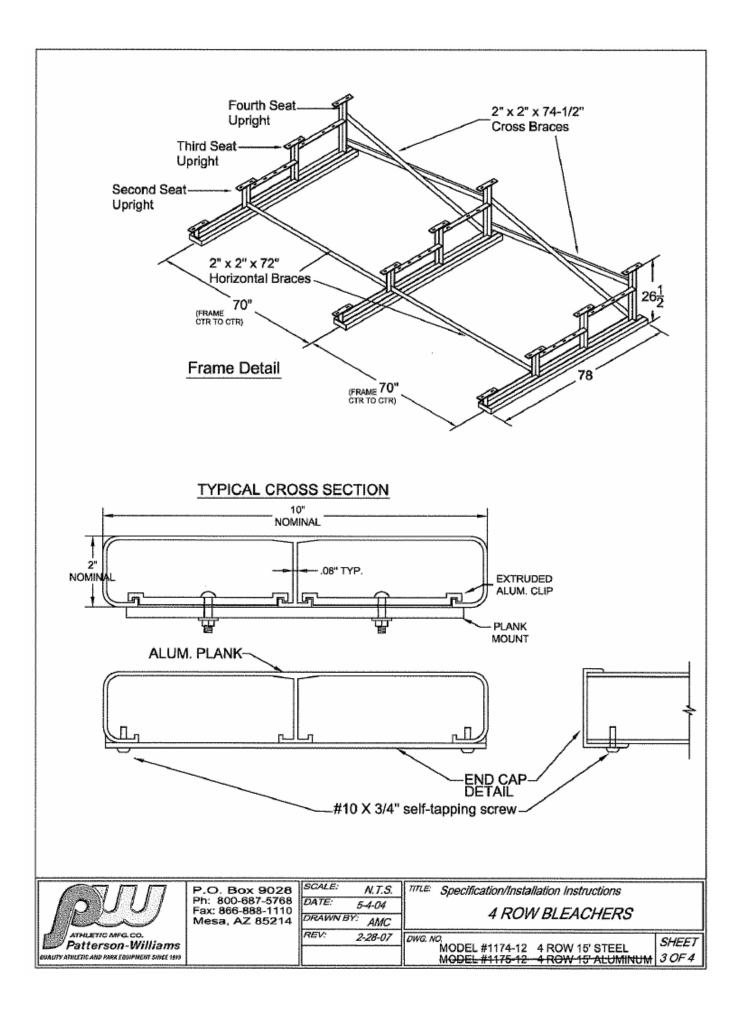
a. Align the end of the planks on rows so they are approximately 18" from outside edge of plank to center of bleacher frame to end of plank looking at the bleacher. (See Detail E) Tighten all hardware on frames & planks securely.

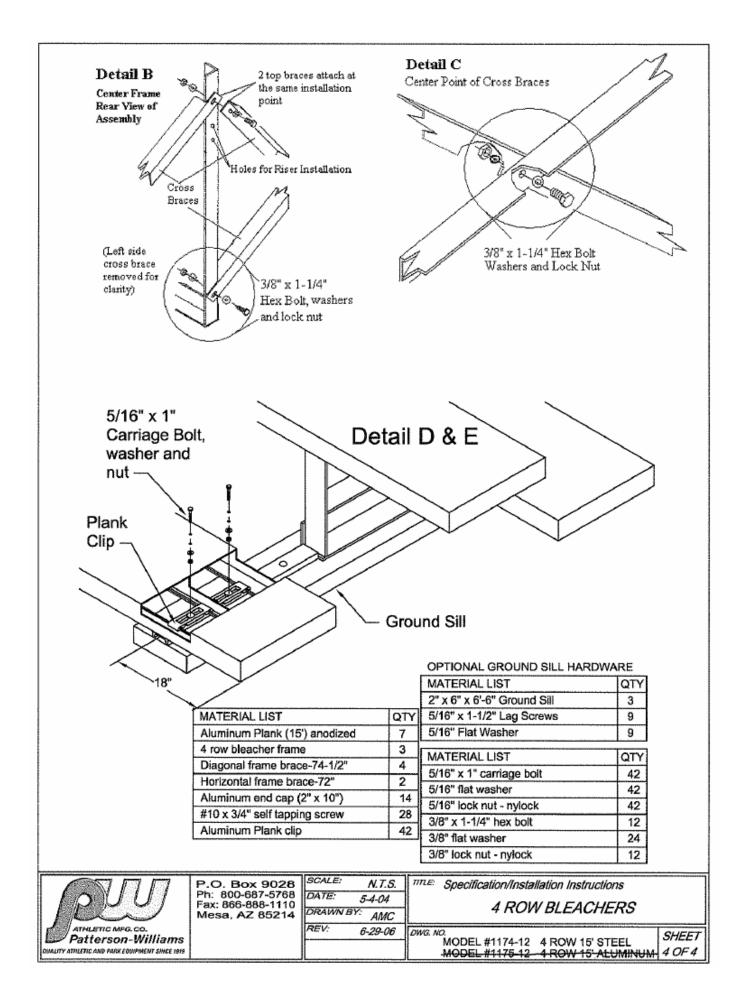
8. Cut and peen all exposed bolt threads past 2 threads out of nut.

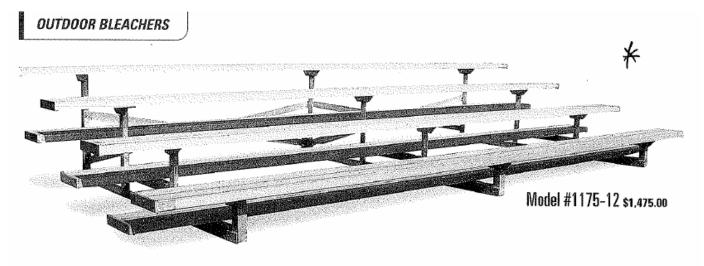
Note: To insure proper installation, bolts used to secure seat, foot and riser planks must be tightened until the clips are firmly in contact with the plank. (See Typical Cross Section)

- 9. Installing (Optional) Ground sills (wood measuring 2" x 6" x 6'-6"):
 - a. Center one ground sill under each bleacher frame so the ends are evenly spaced and are centered from side to side. Mark the (2) hole locations in each bleacher frame on each of the ground sills and drill 1/4" x 1" deep pilot holes. Do Not drill completely through the ground sills.
 - b. Attach the ground sills to the bottom of the bleacher frames with 5/16" x 1-1/2" lag bolts and flat washers provided.

PUU	Fax: 866-888-1110	DATE: 5-4-04	TITLE: Specification/Installation Instructions 4 ROW BLEACHERS		
ATHLETIC AMPG. CO. Patterson-Williams GUALITY ATIMETIC AND PARK EDUITMENT SURGE 1519		REV: 2-28-07	Гожа. мо. MODEL #1174-12 4 ROW 15' STEEL MODEL #1175-12 4 ROW 15' ALUMINUM	SHEET 2 OF 4	







4-ROW RIFACHERS

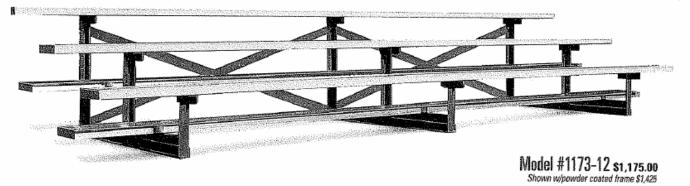
-Row Bleachers

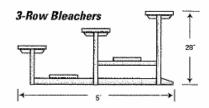


Model	Description	Seating Capacity	Weight	Price
1175-12	4-row, 15' aluminum bleachers w/o guardrails	40	318 lbs.	\$1,475
1174-12	4-row, 15' steel bleachers w/o guardrails	40	443 lbs. 426 lbs.	\$1,495 \$1,975
1175-21	4-row, 21' aluminum bleachers w/o guardrails	52		
1174-21	4-row, 21' steel bleachers w/o guardrails	52	617 lbs.	\$1,995
1175-27	4-row, 27' aluminum bleachers w/o guardrails	76	534 lbs.	\$2,375
4 1174-27	4-row, 27' steel bleachers w/o guardrails	76	787 lbs.	\$2,395
BTS	Bleacher Transport System		140 lbs.	\$850
GS-3	2" x 6" Ground sills (Set of 3 for 15' bleacher)		60 lbs.	\$95/set
GS-4	2" x 6' Ground sills (Set of 4 for 21' bleacher)		80 lbs.	\$125/set
GS-5	2" x 6" Ground sills (Set of 5 for 27' bleacher)		100 lbs.	\$150/set

* Powder Coated frames & bracing are available for an additional \$300. Powder coat colors on page 2.

✻







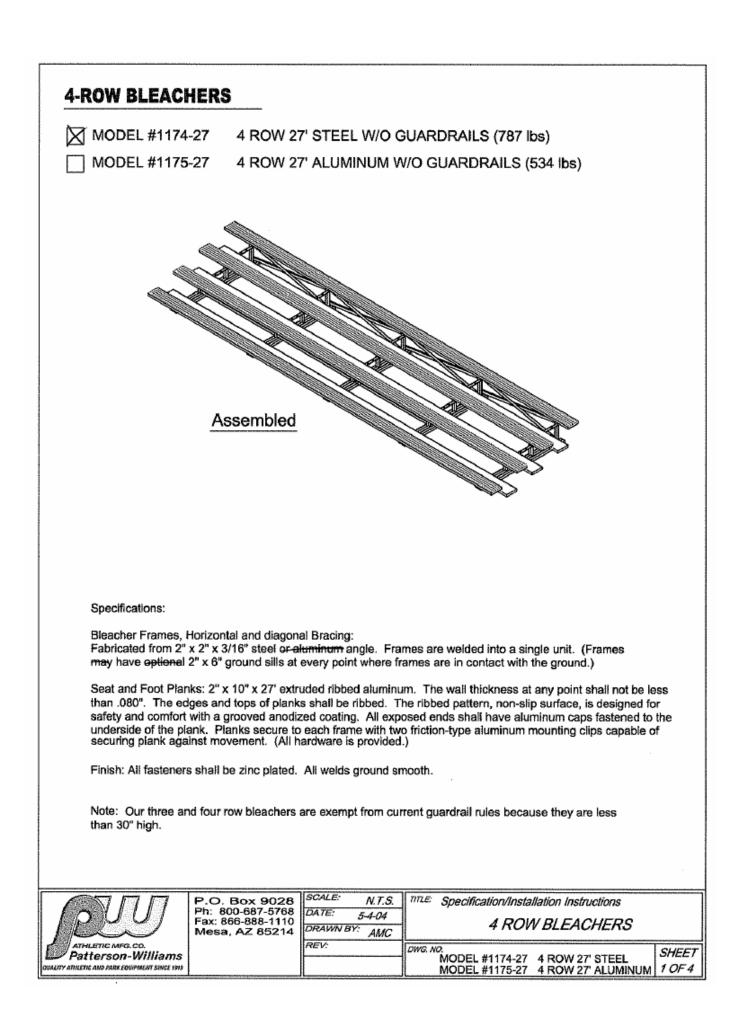
3-ROW BLEACHERS

Model	Description	Capacity	Weight	Price
1173-12	3-row, 15° aluminum bleachers w/o guardrails	30	235 lbs.	\$1,175
1171-12	3-row, 15' steel bleachers w/o guardrails	30	260 lbs.	\$1,195
1173-21	3-row, 21° aluminum bleachers w/o guardrails	42	338 lbs.	\$1,675
1171-21	3-row, 21* steel bleachers w/o guardrails	42	370 lbs.	\$1,695
1173-27	3-row, 27' aluminum bleachers w/o guardrails	66	441 lbs.	\$1,875
1171-27	3-row, 27' steel bleachers w/o guardrails	66	480 lbs.	\$1,895
BTS	Bleacher Transport System w/2 wheels and hitch assembly		140 lbs.	\$850
GS-3	2' x 6" Ground sills (Set of 3 for 15' bleacher)	··	60 lbs.	\$95/set
GS-4	2" x 6" Ground sills (Set of 4 for 21' bleacher)		80 lbs.	\$125/set
6 S-5	2" x 6" Ground sills (Set of 5 for 27' bleacher)		100 lbs.	\$150/set

Seatin

* Powder Coated frames & bracing are available for an additional \$250. Powder coat colors on page 2.

As construction and building codes vary from state to state, we recommend verifying your local code requirements.



INSTALLATION INSTRUCTIONS:

- Check materials received with the parts list (Page 4) to make sure that all components are included and to assure that the unit is complete.
- 2. Installing End Caps on seat and foot planks:
 - a. Locate (7) 2" x 10" x 27' seat and foot planks and (14) 2" x 10" end caps.
 - b. Align and assemble all end caps to aluminum planks. Secure using a #10 x 3/4" self-tapping screw in two locations on the underside of the plank. (See End Cap Detail)
- 3. Locate five bleacher frames and set on a level surface on 70" centers. (See Frame Detail)
- 4. To Install Cross Braces:
 - a. Locate two sets of cross & horizontal braces measuring 2" x 2" x 74-1/2". (See Frame Detail) Install on the backside of the 4th seat upright, using the top and bottom holes in the frame. Repeat steps to assemble second and third sets of cross braces to the other bleacher frames.
 - b. On the center bleacher frame at the top and bottom brace attachment locations where two diagonal braces attach at the same installation point, secure braces using 3/8" x 1-1/4" hex bolt, washers and lock nut provided. (See Detail B)
 - c. At the center point of the cross braces secure brace connection using 3/8" x 1-1/4" hex bolt, washer and locknut provided. (See Detail C)
 - d. Install 2" x 2" x 74-1/2" Horizontal braces below 2nd foot board support on the second seat upright with 3/8" x 1-1/4" hex bolts & 3/8" flat washer & nuts.
 - e. At all installation points install washers and nuts but leave hardware loose until assembly is complete for easy installation. Note: Two washers are provided to use at every hex bolt location.
- 5. To install seat planks:
 - a. First install the plank clips using 5/16" x 1" carriage bolts, washer and lock nuts, on top of seat and foot board supports. Give nuts about 3/4 turn (just enough to secure). Turn plank clips perpendicular to the frames. (See Detail D)
 - b. Position seat planks on the seat supports so the plank clips are between the slots in the bottom of planks. See Detail E.
 - Reach up underneath the seat & foot planks and turn the plank clips to the position shown. (See Typical Cross Section Detail)
- 6. To install foot planks:
 - a. Follow the steps as outlined in step 5 for installation of foot planks.
- 7. To Secure Planks to Frames:
 - a. Align the end of the planks on rows so they are approximately 18" from outside edge of plank to center of bleacher frame to end of plank looking at the bleacher. (See Detail E) Tighten all hardware on frames & planks securely.
- 8. Cut and peen all exposed bolt threads past 2 threads out of nut.

Note: To insure proper installation, bolts used to secure seat, foot and riser planks must be tightened until the clips are firmly in contact with the plank. (See Typical Cross Section)

- 9. Installing (Optional) Ground sills (wood measuring 2" x 6" x 4'-6"):
 - a. Center one ground sill under each bleacher frame so the ends are evenly spaced and are centered from side to side. Mark the (2) hole locations in each bleacher frame on each of the ground sills and drill 1/4" x 1" deep pilot holes. Do Not drill completely through the ground sills.
 - b. Attach the ground sills to the bottom of the bleacher frames with 5/16" x 1-1/2" lag bolts and flat washers provided.

PU	P.O. Box 9028 Ph: 800-687-5768 Fax: 866-888-1110 Mesa, AZ 85214		N.T.S. 5-4-04	1171.E:	Specification/Insta 4 ROV	llation Instructions V BLEACHERS	
ATHLETIC MFG. CO. Patterson-Williams OUALITY ATHLETIC AND PARK EQUIPMENT SURGE 1919		REV:	2-28-07	DWG. N	MODEL #1174-27	4 ROW 27' STEEL 4 ROW 27' ALUMINUM	SHEET 2 OF 4

